

## Investigation Report for Oil Stain of Brother D02J9E001 Printed Carton

<b>CONTROL No:</b>	IRF - 0032			<b>REJECT PERCENTAGE:</b>	0.95%
<b>REJECT QTY:</b>	19	<b>LOT QTY:</b>	2000		

<b>DIRECT CAUSE</b>	<b>W1</b>	Oil stain came from SA2600 glue applicator.
	<b>W2</b>	Oil applied in the glue applicator during DMC was drip during mass production.
	<b>W2</b>	Possible that excessive oil applied to the glue applicator during DMC.

### PRODUCTION ACTION PLAN

<b>IMMEDIATE ACTION</b>	Orient the SA2600 operator to put just enough oil in the glue applicator to avoid dripping that caused oil stain.	<b>PIC:</b>	Production Leaders	<b>TARGET DATE:</b>	241205
<b>CORRECTIVE ACTION</b>	Inclusion in SA2600 DMC the enough oil application in the glue applicator to avoid dripping that caused oil stain.	<b>PIC:</b>	Production IE	<b>TARGET DATE:</b>	241213

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